Armand Products Company is the world’s largest producer of potassium carbonate and the only U.S. producer of potassium bicarbonate. Established in 1986, Armand Products is a joint venture of Occidental Chemical Corporation and Church & Dwight Company, Inc. Our two modern ISO 9002-certified production facilities in Muscle Shoals, Alabama, operate 24 hours a day, 365 days a year, with the capacity to produce 108,000 tons of potassium carbonate and 5,000 tons of potassium bicarbonate annually. Through active research and development efforts, we seek to continuously improve product performance and anticipate the needs of our customers.

Potassium bicarbonate is produced by reacting potassium carbonate with carbon dioxide, then recrystallizing it. All equipment used from production to packaging is dedicated solely to potassium bicarbonate. Pure potassium carbonate itself is produced from potassium hydroxide, also manufactured right at our ISO-certified Muscle Shoals facility. This control of all aspects of the manufacturing chain helps to achieve the highest possible standards of purity, while conforming to the Good Manufacturing Practices set forth by the FDA.

**Discover the Versatility of Potassium Bicarbonate**

- Classified by the FDA as a food ingredient “generally recognized as safe” (GRAS)
- A strong buffer with mild alkalinity
- Less caustic than carbonates and hydroxides
- Gentle reactivity for controlled neutralization
- Thermal stability up to 350°F
- Water soluble
- Dissolves quickly
- A convenient source of carbon dioxide in baking applications
- A corrosion inhibitor
- A convenient source of potassium

**General Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Empirical formula</td>
<td>KHCO₃</td>
</tr>
<tr>
<td>CAS number</td>
<td>298-14-6</td>
</tr>
<tr>
<td>Appearance</td>
<td>White granular powder</td>
</tr>
<tr>
<td>Taste</td>
<td>Slightly salty</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>100.12</td>
</tr>
<tr>
<td>Solubility in alcohol</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Alkali equivalent</td>
<td>1 lb. KHCO₃ = 0.470 lb. K₂O</td>
</tr>
<tr>
<td>Acid equivalent</td>
<td>1 lb. KHCO₃ = 0.365 lb. HCl</td>
</tr>
<tr>
<td>Carbon dioxide equivalent</td>
<td>1 lb. KHCO₃ = 0.440 lb. CO₃</td>
</tr>
<tr>
<td>pH, 1% solution at 77°F</td>
<td>Approximately 8.2</td>
</tr>
<tr>
<td>Technical Grade Flow Agent</td>
<td>MgO less than 0.99%</td>
</tr>
</tbody>
</table>

**Solubility in Water**

<table>
<thead>
<tr>
<th>Temperature</th>
<th>Solubility</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>32°F (0°C)</td>
<td>17% by weight</td>
<td>Decomposes without melting into K₂CO₃, H₂O, and CO₂</td>
</tr>
<tr>
<td>68°F (20°C)</td>
<td>23% by weight</td>
<td></td>
</tr>
<tr>
<td>104°F (40°C)</td>
<td>30% by weight</td>
<td></td>
</tr>
<tr>
<td>140°F (60°C)</td>
<td>37% by weight</td>
<td></td>
</tr>
</tbody>
</table>

Potassium bicarbonate is a GRAS food ingredient. It is an odorless, noncombustible, white crystalline powder. It is stable under normal conditions. Potassium bicarbonate contains no toxic chemicals and is not listed as a carcinogen or potential carcinogen. For further properties, an MSDS or further safety information call Technical Service.
**End Uses**

**Fire Extinguisher Ingredient**
- Dry powder fire extinguishers
- Efficient fire extinguishing agent for Class B (flammable liquids and gases) and Class C (electrical) type fires
- Automatic release systems for fire prevention
- Airfield, petrochemical, naval and other commercial applications
- Scavenger of acidic fire byproducts

**Agriculture – Soils**
- The absorption of potassium by soils is enhanced by the bicarbonate
- Reduces the loss of cations in acid or neutral soils and increases the action of phosphate fertilizers
- Corrects soil pH, reduces acidity

**Agriculture Fertilizer – Crops**
- For crops where the use of KCl is detrimental
- Potatoes – larger protein and starch yield
- Tobacco – reduces leaf size and improves color and burn properties

**Feed**
- Dietary supplementation and buffering the rumen with potassium has been shown to improve performance in meat and dairy animals. Potassium Bicarbonate supplies both potassium and rumen buffers in the form of bicarbonate.

**Catalyst**
- Polymerization of synthetic fibers
- Dehydrogenation of olefins

**Pharmaceuticals and Foods**
- Used as an antacid, electrolyte replenisher and potassium supplement
- An excipient
- Used in foods as a leavening agent, pH control agent, and a nutrient supplement (e.g., infant formulations)
- A processing aid in extruded foods
- Foaming and fizzing agent in instant beverages
- Serves as a color preservative in foods

**Other Possible Uses**
- Impregnated paper or cellulose can be used as a filter to remove HCN and other acid gases from tobacco smoke
- Household odor remover
- An accelerator in fast setting cements
- Used in aqueous resin-based coatings and adhesives
- High-temperature polymer blowing agent
- Detergent builder
- Deicer
- Hair and skin products

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**Grade Description Packaging**

<table>
<thead>
<tr>
<th>Grade</th>
<th>Description</th>
<th>Packaging</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACS</td>
<td>Potassium bicarbonate meets the necessary American Chemical Society chemical specifications of reagent quality chemicals.</td>
<td>100 lb. drum 300 lb. drum</td>
</tr>
<tr>
<td>USP</td>
<td>Potassium bicarbonate meets both the U.S. Pharmacopeia and FDA chemical standards for use in drug products.</td>
<td>50 lb. bag 300 lb. drum</td>
</tr>
<tr>
<td>Technical</td>
<td>Potassium bicarbonate is designed to meet the requirements of technical grade applications with a flow aid. The flow aid, magnesium oxide, absorbs moisture leaving the potassium bicarbonate free-flowing. If a food grade flow aid is needed contact Technical Service.</td>
<td>50 lb. bag-in-a-box 2000 lb. bulk bag 300 lb. drum</td>
</tr>
</tbody>
</table>

For specifications on the grades of potassium bicarbonate or special packaging requirements visit our web site at http://www.armandproducts.com or contact Technical Service.
Q&A

How can I get a product sample or place an order?

Simply call Customer Service and we will be happy to send you a sample for evaluation or take your order. Please specify ACS, USP or Technical Grade.

Are there experienced people with whom I can discuss specifications, packaging, end uses, safety and other technical requirements over the phone?

Yes, contact a Technical Service representative.

All information, recommendations and suggestions appearing in this brochure concerning the use of our products are based upon tests and data believed to be reliable; however, it is the user’s responsibility to determine the suitability for their own use of the products described herein. Since the actual use by others is beyond our control, no guarantee, expressed or implied, is made by Armand Products Company. Nor does Armand Products Company assume any liability arising out of use by others of the products referred to herein. Nor is the information herein to be construed as absolutely complete since additional information may be necessary or desirable when particular or exceptional conditions or circumstances exist, or because of applicable laws or government regulations. Nothing herein contained is to be construed as permission or as a recommendation to infringe any patent.