



Armand Products Company  
500 Charles Ewing Boulevard, Ewing, NJ 08628  
Phone: 609 806 1602 Fax: 609 403 7280

Technical Service  
Phone: 800 733 1165 Option 2

# Potassium Bicarbonate U.S.P. Anhydrous

## SALES SPECIFICATION

Component	Basis	Specification
Total Alkalinity (as $\text{KHCO}_3$ ), dry basis	wt. %	99.5 – 101.5
Loss on Drying	wt. %	0.25 Max.
Normal Carbonate (as $\text{K}_2\text{CO}_3$ )	wt. %	2.5 Max.
Elemental Impurities:		
Arsenic (as As)	ppm by wt.	1.5 Max.
Cadmium (as Cd)	ppm by wt.	0.2 Max.
Lead (as Pb)	ppm by wt.	0.5 Max.
Mercury (as Hg)	ppm by wt.	0.3 Max.
Residual Solvents	—	Meets Requirements
Identification	A 1-10 solution gives a positive test for Potassium and Bicarbonate	

### Notes

- The 0.25% maximum 'Loss on Drying' specification meets, and is more stringent than, the USP specification of 0.30% maximum.
- Residual Solvents testing (USP<467>) is not required as no solvents are used in the manufacturing of this product.
- Manufactured in a plant that is registered as a Food Facility with the FDA
- Meets Food Chemicals Codex (FCC) chemical test requirements.
- The following parameters are not specification items and are provided for informational purposes only:
  - Bulk Density: ~68 lb/cu.ft
  - Typical Particle Size Distribution:

Sieve Size	Cumulative % Retained
20	<1.0
80	50
100	70
200	95

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